

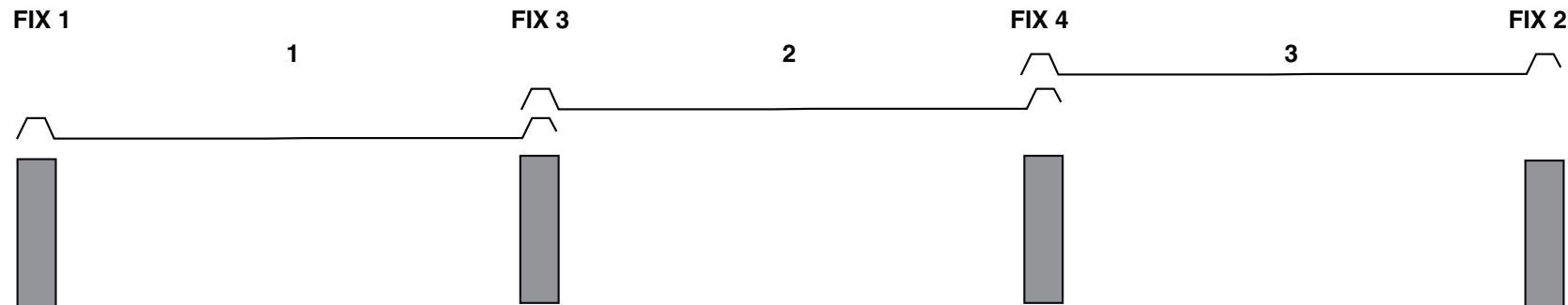
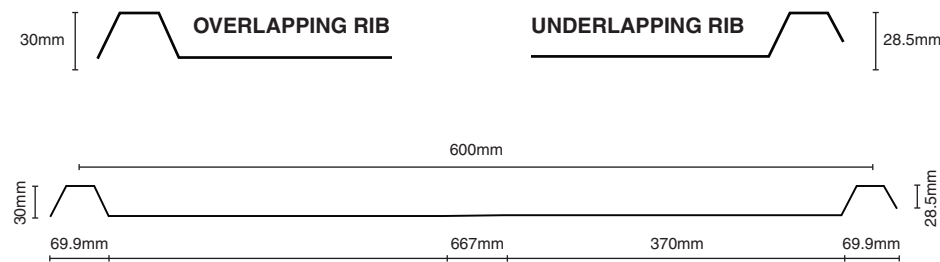
# CUSTOM GLAZE .600

## Assembly and Installation Procedures

**Care must be taken when installing Custom Glaze .600.**

**Please read the following installation instructions to avoid disappointment.**

Custom Glaze .600 Polycarbonate sheeting has an overlapping rib and an underlapping rib. Overlapping rib height is 30mm, underlapping rib is 28.5mm (effective cover is 600mm)



1. Lay the first sheet so the first rib is dead centre on the rafter. Fix the first rib being the 30mm overlapping rib only.
2. Lay the 3rd sheet on the 4th rafter and secure the underlapping 28.5mm rib only.
3. Insert the middle sheet and fix. Sheets will be a good tight fit and will ensure the pans remain flat. Fix as over sheet number 1 underlap rib and fix under sheet number 3 overlapping rib.
4. Continue on using this procedure with the next 3 sheets as this fixing method will ensure all overlapping ribs are effectively situated above the purlins.

In areas prone to high winds it is possible that the pan of the sheet may chatter. Should this happen, a small tech screw with Neo washer can be fixed through the centre of the pan into the underlying purlin. The same applies should any bowing be seen in the pan of the sheets.

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